

# **PARTS LIST**

## **For 271K13**

**THE SINGER COMPANY**

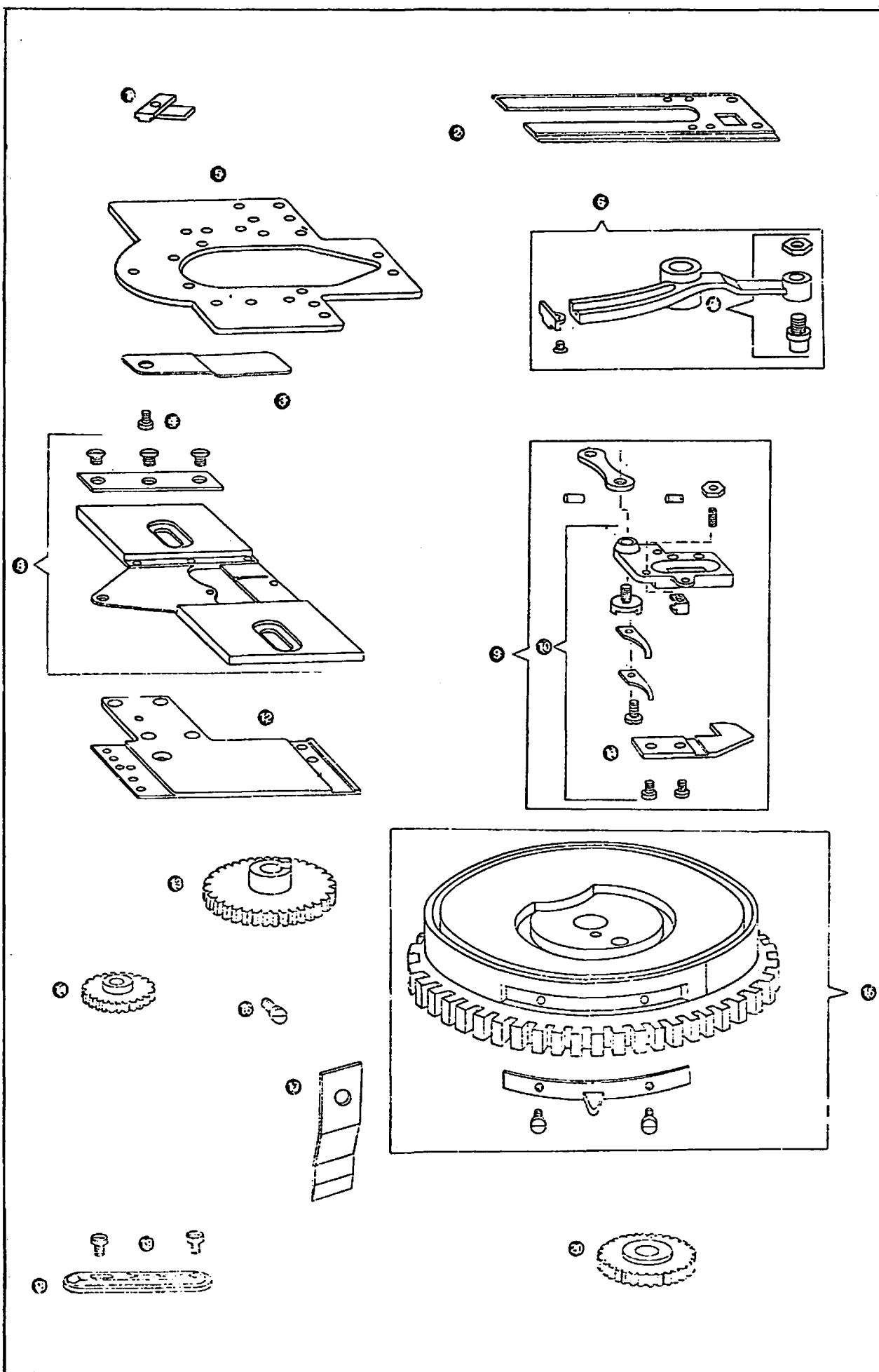
## Parts List for 271K13 Machine

Parts special to 271K13 Machine are shown under 271K13 column heading

271K11 Machine parts not used on 271K13 Machine are shown under 271K11 column heading

All other parts are the same on 271K11 and 271K13 Machines

| Ref. No. | Part No.<br>For Ordering |             | Description                                                                                                                                       | Amt.<br>Reg. |
|----------|--------------------------|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
|          | 271K11                   | 271K13      |                                                                                                                                                   |              |
|          | 249801                   |             | Barring Plate (first bar)                                                                                                                         |              |
|          | 249804                   |             | Barring Plate (second bar)                                                                                                                        |              |
| 1        |                          | 249954      | Barring Plate                                                                                                                                     |              |
| 2        | 23116                    | 99773       | Clamp Carrier                                                                                                                                     |              |
| 3        |                          | 249958      | Clamp Carrier Guard                                                                                                                               |              |
| 4        |                          | 244(804)    | Clamp Carrier Guard Screw                                                                                                                         |              |
| 5        | 249753                   | 271498      | Clamp Carrier Plate                                                                                                                               |              |
| 6        | 99774                    | 249960      | Clamp Carrier Regulator with 240(804), 1960 and 39583                                                                                             |              |
|          | 113314                   |             | Clamp Carrier Regulator Screw Stud with 1520(809)                                                                                                 |              |
| 7        |                          | 1960        | Clamp Carrier Regulator Roller and Screw Stud with 1520(809)                                                                                      |              |
| 8        | 271921                   | 39720       | Clamp Carrier Slide with 1345(804), 271920 and two 756(804)                                                                                       |              |
|          | 249735                   |             | Clamp Carrier Stay Plate                                                                                                                          |              |
|          | 934(819)                 |             | Clamp Carrier Stay Plate Screw                                                                                                                    |              |
| 9        | 23140                    | 271462      | Clamp Check complete, for ¾ to 1½ inch Buttonholes, Nos. 219(806), 702(805), 1772(819), 232105, 249827, 249976, 249977, 249986, 271483 and 271685 |              |
| 10       | 23139                    | 249986      | Clamp Check with 249987 and two 237(804)                                                                                                          |              |
|          | 271465                   |             | Clamp Check Mat Housing 3/32 inch thick rubber Mat                                                                                                |              |
|          | 50093(806)               |             | Clamp Check Mat Housing Screw                                                                                                                     |              |
| 11       | 23138                    | 249987      | Clamp Check Section and Cutting Plate                                                                                                             |              |
| 12       | 271542                   | 271853      | Clamp Plate                                                                                                                                       |              |
| 13       | 271550                   | 271854      | Feed Driving Gear, 72 teeth                                                                                                                       |              |
| 14       | 271559                   | 271855      | Feed Ratchet Gear (upper) 32 teeth                                                                                                                |              |
| 15       | 271834                   | 271856      | Feed Wheel with 271795 and two 141563(805)                                                                                                        |              |
| 16       | 141024                   | 141602(803) | Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw                                                                                       |              |
| 17       | 98735                    | 98751       | Knife for 1½ inch Buttonhole                                                                                                                      |              |
| 18       | 271947                   | 271491      | Needle Plate                                                                                                                                      |              |
| 19       | 350234(804)              | 141666(803) | Needle Plate Screw                                                                                                                                |              |
| 20       | 271641                   | 271640      | Stitch Regulating Gear, 40 teeth                                                                                                                  |              |
|          | 271641                   | 271643      | Stitch Regulating Gear, 48 teeth                                                                                                                  |              |



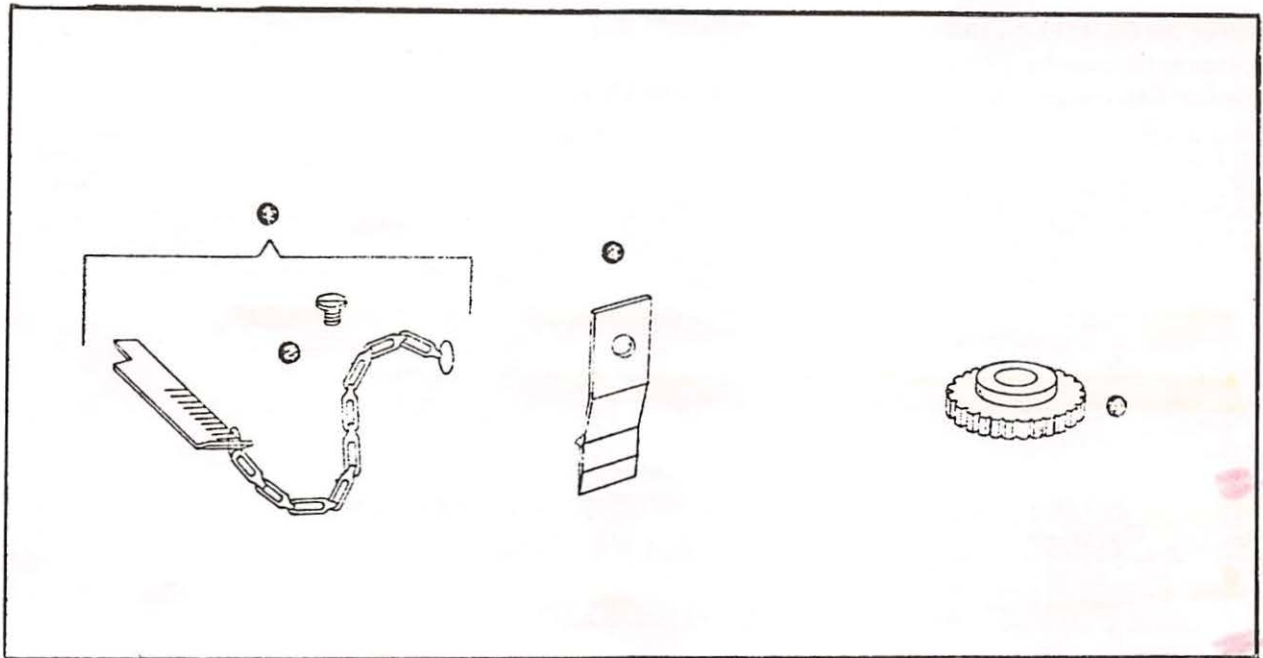
**Accessories for 271K13 Machine**

Accessories special to 271K13 Machine are shown under 271K13 column heading

271K11 Machine accessories not used on 271K13 Machine are shown under 271K11 column heading

All other accessories are the same on 271K11 and 271K13 Machines

| Ref. No. |             | Part No.<br>For Ordering | Description                                                        | Amt.<br>Reg. |
|----------|-------------|--------------------------|--------------------------------------------------------------------|--------------|
|          | 271K11      | 271K13                   |                                                                    |              |
| 1        | 249803      | 249984                   | Gauge for Selling Length of Buttonhole with 271137(819) and 249789 |              |
| 2        | 200137(819) | 271137(819)              | Gauge Chain and Ring Screw                                         |              |
| 3        | 98733       | 98743                    | Knife for 1 inch Buttonhole                                        |              |
|          | 98737       | 98745                    | Knife for 1 1/8 inch Buttonhole                                    |              |
|          | 98739       | 98747                    | Knife for 1 1/4 inch Buttonhole                                    |              |
| 4        | 271640      | 271641                   | Stitch Regulating Gear, 45 teeth                                   | 2            |
|          | 271643      | 271637                   | Stitch Regulating Gear, 36 teeth                                   |              |
|          | 271638      | 271648                   | Stitch Regulating Gear, 60 teeth                                   |              |
|          | 271642      |                          | Stitch Regulating Gear, 48 teeth                                   |              |



# Fittings for 271K13 Machine

Replacing fittings for 271K11 Machine

All other fittings are the same on 271K11 and 271K13 Machines

| Ref. No. | Part No.<br>For Ordering | Description                                                                                                                                                                                                     | Amt.<br>Reg. |
|----------|--------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| 1        | 271432                   | Clamp Check complete, for 3/8 to 1 inch Buttonholes, Nos. 219(806), 702(805), 1771(819), 232105, 249827, 249976, 249977, 271427, 271483 and 271685                                                              |              |
| 344 2    | 271685                   | Thread (upper) Cutting Blade Shaft Crank with 906(833)                                                                                                                                                          |              |
| 3        | 906(833)                 | Thread (upper) Cutting Blade Shaft Crank Set Screw                                                                                                                                                              |              |
| 4        | 232105                   | Thread (upper) Cutting Blade Shaft Crank Pin                                                                                                                                                                    |              |
| 5        | 1772(819)                | Clamp Check Thread Clamping Pressure Spring Adjusting Screw Nut                                                                                                                                                 |              |
| 6        | 702(805)                 | Clamp Check Thread Clamping Pressure Spring Adjusting Screw                                                                                                                                                     |              |
| 7        | 271427                   | Clamp Check with 39607 and two 237(804)                                                                                                                                                                         |              |
| 344 8    | 271483                   | Clamp Check Thread Clamping Pressure Spring                                                                                                                                                                     |              |
| 344 9    | 249827                   | Thread (upper) Cutting Blade Shaft                                                                                                                                                                              |              |
| 10       | 249977                   | Thread (upper) Cutting Blade                                                                                                                                                                                    |              |
| 11       | 249976                   | Thread (upper) Clamping Plate                                                                                                                                                                                   |              |
| 12       | 219806                   | Thread (upper) Cutting Blade Screw                                                                                                                                                                              |              |
| 13       | 39607                    | Clamp Check Section and Cutting Plate                                                                                                                                                                           |              |
| 14       | 237(804)                 | Clamp Check Section and Cutting Plate Screw                                                                                                                                                                     | 2            |
| 15       | 23191                    | Clamp Check                                                                                                                                                                                                     |              |
| 16       | 23196                    | Clamp Check complete (Low Type) for 3/4 to 1 1/2 inch Buttonholes, Nos. 219(806), 702(805), 1772(819), 23192, 23193, 232105, 249827, 249976, 249977, 271483, 271685, and two 50093(806) (1 1/16 inch thick Mat) |              |
| 17       | 23192                    | Clamp Check 23191 with 23195 and two 237(804)                                                                                                                                                                   |              |
| 18       | 23195                    | Clamp Check Section and Cutting Plate                                                                                                                                                                           |              |
| 19       | 23193                    | Clamp Check Mat Housing, 1/16 inch thick Mat                                                                                                                                                                    |              |
| 20       | 50093(806)               | Clamp Check Mat Housing Screw                                                                                                                                                                                   |              |
| 21       | 23197                    | Clamp Check complete (Low Type) for 3/4 to 1 1/2 inch Buttonholes, Nos. 219(806), 702(805), 1772(819), 23192, 23194, 232105, 249827, 249976, 249977, 271483, 271685 and two 50093(806) (3 3/32 inch thick Mat)  |              |
| 22       | 23194                    | Clamp Check Mat Housing 3/32 inch thick Mat.                                                                                                                                                                    |              |
| 23       | 271422                   | Needle Plate for Clamp Check 271432                                                                                                                                                                             |              |
|          | 23165                    | Needle Plate (narrow needle slot 0.046 inch) for sewing light and fine materials                                                                                                                                |              |
| 24       | 98739                    | Knife for 3/4 inch Buttonhole                                                                                                                                                                                   |              |
|          | 98740                    | Knife for 13/16 inch Buttonhole                                                                                                                                                                                 |              |
|          | 98741                    | Knife for 7/8 inch Buttonhole                                                                                                                                                                                   |              |
|          | 98742                    | Knife for 15/16 inch Buttonhole                                                                                                                                                                                 |              |
|          | 98743                    | Knife for 1 inch Buttonhole                                                                                                                                                                                     |              |
|          | 98744                    | Knife for 1-1/16 inch Buttonhole                                                                                                                                                                                |              |
|          | 98745                    | Knife for 1-1/8 inch Buttonhole                                                                                                                                                                                 |              |
|          | 98746                    | Knife for 1-3/16 inch Buttonhole                                                                                                                                                                                |              |
|          | 98747                    | Knife for 1 1/4 inch Buttonhole                                                                                                                                                                                 |              |
|          | 98748                    | Knife for 1-5/16 inch Buttonhole                                                                                                                                                                                |              |
|          | 98749                    | Knife for 1-3/8 inch Buttonhole                                                                                                                                                                                 |              |
|          | 98750                    | Knife for 1-7/16 inch Buttonhole                                                                                                                                                                                |              |

